*Juan Gilberto Rodriguez Gaytán* cel. 333 956 7338 - e-mail: [juan.gilgaytan@gmail.com](mailto:juan.gilgaytan@gmail.com)

*Industrial Engineer / Green Belt Lean Manufacturing & Six Sigma / M.B.A*  
@ Bottling and Packaging process Wide knowledge (liquid, powder, grains)

@ Graphic arts and printing processes experience drives on different materials from flexible plastic , glass, polysterene, bopp to thermo shrinkable sleeves.

@ Working for world class companies like Nestlé, Jose Cuervo & Sigma Alimentos.

*Professional Experience*

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| --- | --- | --- | --- | --- |
| **Company** | **Period** | **Position** | **Main Activities** | **Goals achieved** |
| **e-nature**  **(Organic Products cooking- Bottling -&Packaging)** | 12/2016  current | **Operations Manager** | To supervise shop floor  To elaborate production report  To check good manufacturing practices accomplishment on shop floor.  To assure the personnel competence in accordance with HR department.  To establish the correct quality standards and make it happens.  To execute the production program efficiently  To guarantee all personnel safety conditions.  To execute projects in order to attack plant losses. | 20 New products as a goal on 2017/ Accomplished since November.  40% reduction of production waste  70 % reduction on Quality customer complaints  30 % Plant efficiency increasing  @ Organic, Kosher and Quality Systems inspections approved and certified.  (in less than a year) |
| **Sigma Alimentos**  **( Dairy products cooking -Bottling &Packaging)** | 08/2013  12/2016 | **Quality Assurance Manager** | To establish and sustain a reliable quality system.  To define, keep and enforce quality and food safety standards  To execute a strategic & successful relation with packaging materials suppliers in order to align shop floor issues related and its specifications.  To elaborate a | SQF 7.2 Level 3 Code certifying Audit Exercise Approved **92 pts.- April 2016**  **93 pts.- October 2015**  Physic-Chemical 99.57% **2013** vs 99.84% **2014**  Microbiology: 92.87% **2013** vs 94.02 % **2014**  **To execute a successful zero defects strategy through Quality Pillar of TPM** |
| **Continuous Improvement Manager**  **(TPM Implementation leader)** | To Manage the lost tree in order to assign problem solutions and improvement projects to related team.  To give technical support to the rest of the departments related with lost tree.  To work with high direction in strategic decisions  To define with high direction KPÍ’S and support in structured communication to the rest of the areas.  To manage customer complains system |
| **Nestlé**  **( Infant formula products cooking -Bottling &Packaging)** | 04/2011-  08/2012 | **Line Manager**  ***(Can Factory-***  ***Bottling Line-***  ***Packaging process)*** | To supervise shop floor  To elaborate production report  To check good manufacturing practices accomplishment on shop floor.  To assure the personnel competence in accordance with HR department.  To execute the production program efficiently  To guarantee all personnel safety conditions.  To execute projects in order to attack plant losses. | @ Implementation of second step of Autonomous Maintenance  @ New infant formula filling record, sustained for 3 months and on |
| **Envases Universales**  **( Aluminum and plastic bottles Manufacture)** | 08/2008  -  03/2011 | **Finished Product Warehouse Responsible** | To check every day inventory accordance  To be in accomplishment with shipping program  To keep quality system in accordance | @ Increase inventory reliability from 40.3% to 86 % in 2 months  @ Decrease a 95% over time cost |
| 08/2008  -  08/2007 | **Quality Management System Responsible** | To receive quality and food safety system audit certifications  To Manage quality and food safety system  To Manage continuous improvement committee | Reduction of change and set up time on printers, from 20 to 10 min. |
| **José Cuervo**  **(Tequila product cooking-Bottling and Packaging)** | 11/2003  -  08/2007 | **Quality assurance Coordinator (materials & Bottling process)** | To manage the Quality materials plan from reception to use on line productions  To assure the bottling product standard on shop floor  To participate in quality system and food system audit exercise | @ Implantation of “ Quality Self-control” for Operators on Bottling process /  @ Haccp Plan Implanted  @ Lead auditor ISO 9001 |

*Education*

Industrial engineering – Universidad de Guadalajara / Green Belt – Soconini consultores

MBA (currently) – UNE Universidad de Especialidades

*Technical Skills*

Operations: TPM, SMED, KAIZEN, TOC, HEIJUNKA, AMEF

Quality and Food safety system: ISO 9001 HACCP, ISO 22000, SQF, FSSC 22000

ERP: SAP

